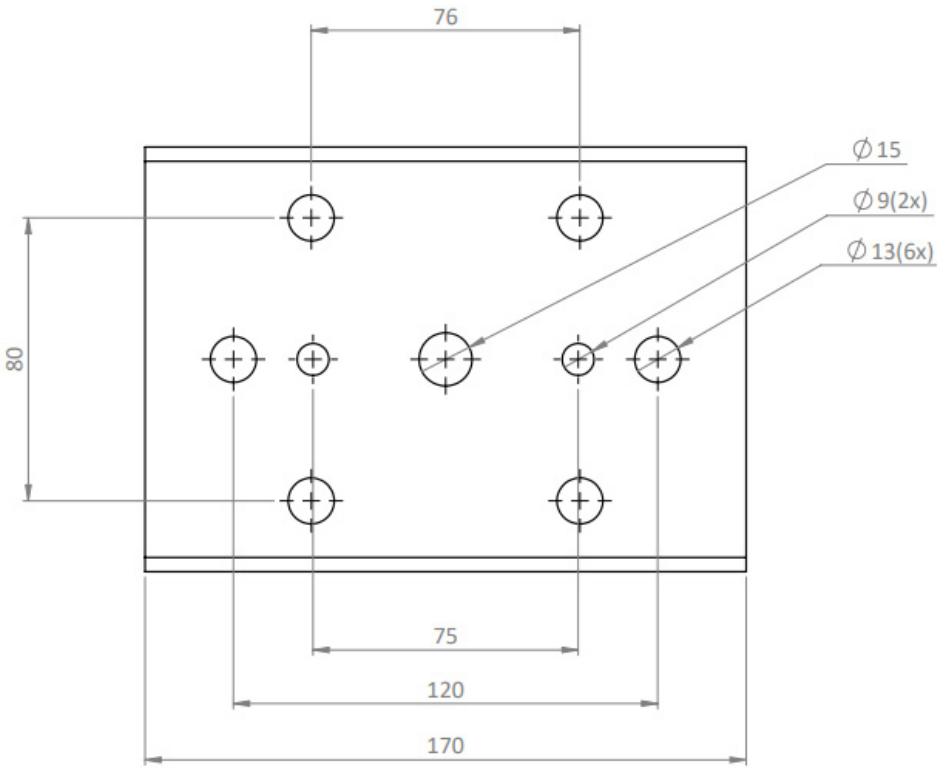
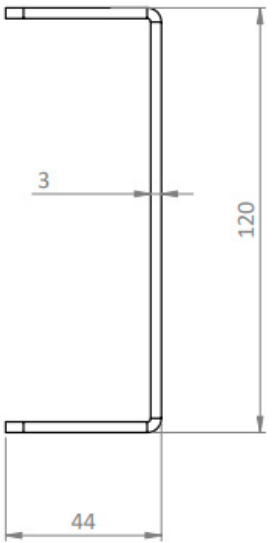
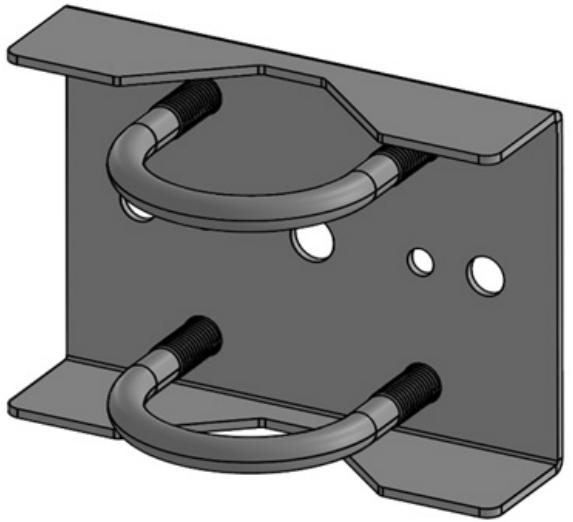
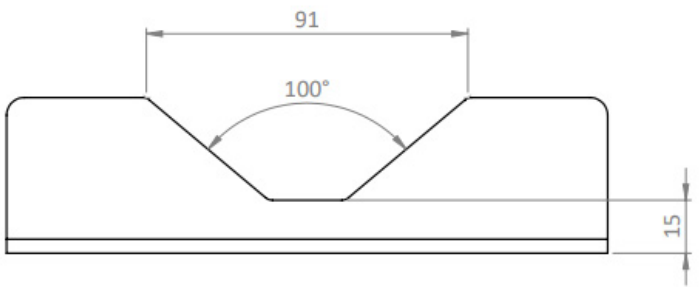
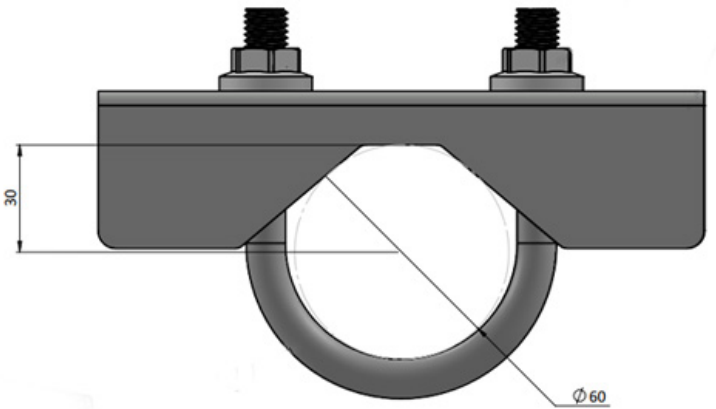

76
∅15
∅9(2x)
∅13(6x)
80
75
120
170


3
120
44




91
100°
15


30
∅60